



0086

Colas Ltd, Rowfant, Crawley, West Sussex RH10 4NF

Carnsew Quarry

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0086-CPD-590156

DoP/CQ/M6519

EN 13108-1: 2006

M6519

AC 20 HDM/dense bin 40/60 des

Intended to be used for Binder Course

Target grading passing sieve

Sieve (mm)	Passing (%)
31.5	100
20	95
14	80
6.3	50
2	32
0.25	13
0.063	8.0

Target binder content (%)	4.3
Minimum void content	Vmin0.5
Maximum void content	Vmax7
Resistance to Permananet Deformation	WTSair1.0
Minimum temperature (°C)	150
Maximum Temperature (°C)	190
Minimum Stiffness	Smin1800
Mixture SATS durability index	MDImin90