



0086

Colas Ltd, Rowfant, Crawley, West Sussex RH10 4NF

Carnsew Quarry

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0086-CPD-590156

DoP/CQ/M5205

EN 13108-1: 2006

M5205

AC 32 HDM/dense base 40/60 des

Intended to be used for Base

Target grading passing sieve

Sieve (mm)	Passing (%)
40	100
31.5	95
20	84
6.3	54
2	32
0.25	13
0.063	8.0

Target binder content (%)	3.8
Minimum void content	Vmin0.5
Maximum void content	Vmax7
Resistance to Permananet Deformation	WTSair1.0
Minimum temperature (°C)	150
Maximum Temperature (°C)	190
Minimum Stiffness	Smin1800
Mixture SATS durability index	MDImin90